

# Product Info

14<sup>th</sup> May 2018

## Updates of LOGSTOR Product Assortment Product Info No. 2-2018

We are continuously developing our product assortment.

This comprises development of completely new products as well as adjustments of the existing assortment, including phase-out of products.

All measures to ensure that we always have the most complete product assortment and a delivery service which matches your requirements.

Please find enclosed Product Info No. 2-2018 with updates as regards the TXJoint, the introduction of the red venting plug, pressure test equipment and BandJoint with matching tools

If you have any questions, please feel welcome to contact your everyday contact person or the undersigned.

Best regards,

LOGSTOR A/S

Peter Jorsal  
Product Manager

## TXJoint

A natural consequence of the introduction of the SX-WPJoint with weld plug and the phase-out of the SXJoint with expansion plug and patch is that now we start to deliver a TXJoint with a branch pipe joint which is a SX-WPJoint with weld plug.

At the same time we also change the plug kit for the main pipe joint, so it will include the red venting plug and a weld plug.

Please note that the plug kit for the SX-WPJoint includes a white venting plug and a weld plug.

## Status regarding Introduction of the Red Venting Plug

As stated in Product Info No. 1-2018 we are working towards using the red venting plug in all our casing joints.

The red venting plug has now been introduced into the BandJoint assortment, B2Sjoint, BSJoint, EWJoint, and TXJoint. First we will sell out the stock of casing joints with white venting plugs, and then we start to deliver casing joints with red venting plugs.

We will inform you when the red venting plug is implemented in other casing joints.

## Pressure Test Equipment

We now have a complete pressure test equipment in the form of a hand pump, fitting a 17.5 mm foam hole (the red venting plug) or a 24 mm foam hole (the white venting plug).

A complete pressure test equipment consist of:

- The hand pump with a rubber plug which fits the foam hole
- Manometer with a rubber plug which fits the foam hole
- A loose rubber plug without a hole for pressure testing T-joints



## BandJoint Produced from a Plate - Update

### Status

With reference to Product Info No. 2-2017 please find below a status of the implementation of the BandJoint produced from a plate.

Please note that dimensions up to  $\varnothing 560$  as a standard are delivered wound up, but can be delivered as a plate on request.

Larger dimensions are as a standard delivered as plates, but can - on request - be delivered wound up.

#### ***$\varnothing 630 - 710$ :***

In December 2017, we stopped producing the old type of BandJoint and switched to produce the BandJoint from a plate. Delivery of BandJoints produced from plates started in January concurrently with the stock of old BandJoints being sold-out. There still may be a small stock of old BandJoints.

#### ***$\varnothing 500 - 560$ :***

In the beginning of 2018, we stopped producing the old type of BandJoints and switched to produce BandJoints from plates. Delivery of BandJoints produced from plates started in January concurrently with the stock of old BandJoints being sold-out. There still may be a small stock of old BandJoints.

#### ***$\varnothing 355 - 450$ :***

Our stock of the old BandJoint has been sold out sooner than expected.  
As a result we will start to deliver the new BandJoint produced from a plate during May.

#### ***$\varnothing 225 - 315$ :***

We expect to introduce the BandJoint produced from a plate in these dimensions in 2019. Further information will follow.

### Upgrade of longitudinal pressure rail

The small changes in the lengths of BandJoints produced from plates have necessitated minor adjustments of the longitudinal pressure rail "standard" for dimension up to  $\varnothing 560$  to ensure that the pressure from the rail is centered exactly over the weld zone on the BandJoint.

There is no need for upgrading the pressure rail "long".



In a transitional phase, there will be a need for the tool to be applicable to the old BandJoint as well as the new BandJoint made from a plate.

Tools for sale or hire from our Service Department have already been upgraded.

Tools hired by contractors or energy companies must be returned to:

*LOGSTOR's Service Department, Blytækkervej 2,  
7000 Fredericia  
Denmark*

*Att: David Oxlund, [dao@logstor.com](mailto:dao@logstor.com), phone +4520858659*

to be upgraded.

The Service Department has new tools, which may be sent immediately in replacement of the hired tools.

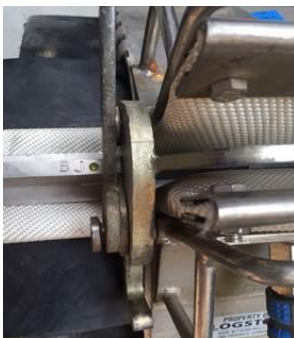
In case of upgrade of the contractor's/energy company's own tool, the tool is sent for upgrading to the above address. Please allow a week for this upgrade.

Below photos show, which mark on the tool to comply with dependent on whether an old BandJoint or the new BandJoint produced from a plate is installed.

Position of pressure band to weld BandJoint from plate "L = 630 mm" up to  $\varnothing 560$ :  
The pressure band is placed at the red mark "PL":



Position of pressure band to weld old BandJoint "standard" up to  $\varnothing 560$ :  
The pressure band is placed at the green mark "BJ":



Position of pressure band to weld old BandJoint "L" up to  $\varnothing 560$ :  
The pressure band is placed at the blue mark "BL":



### Ensuring long Service Life of Hose for Circumferential Pressure Band

When installing BandJoints, polyethylene deposits may gradually form on the hose of the circumferential pressure band due to the temperature and the pressure during welding.

To prevent this and ensure a long service life of the hose for the circumferential pressure band it is recommended to wind masking tape around the joint between the joint and the pressure band. The tape must be wound twice around the joint, so there is no adhesive surface towards the joint or the hose. See below photos:



As an alternative to masking tape, teflon band can be used. Teflon band is reusable. It can be ordered from LOGSTOR, product number 9000000041000.